



Polymers based on renewable resources



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## ALBERDINGK BOLEY in a nutshell

 <p>Leading international manufacturer of environmentally friendly water-based binders and oils with unique properties to refine, refurbish, bind and protect multiple types of substrates</p>	 <p>Medium sized, privately owned company &gt; 250 million Euro group turnover in 2021  &gt; a partner to our customers for 250 years</p>	 <p>&gt; 500 employees</p>
 <p>Dynamic, Innovative and flexible  Pioneers in biobased polymer dispersions</p>	 <p>Dispersions: Acrylic, Vinyl acetate, Polyurethane and hybrid dispersions  Oils: Linseed oil, Castor oil, Derivatives</p>	 <p>Locations:</p> <ul style="list-style-type: none"> <li>• Krefeld, Germany</li> <li>• Kerpen, Germany</li> <li>• Leuna, Germany</li> <li>• Treviso, Italy</li> <li>• Greensboro, USA</li> <li>• Shenzhen, China</li> <li>• Zhuhai, China</li> </ul>

For more information about ALBERDINGK BOLEY and our product offerings, visit [www.alberdingk-boley.de](http://www.alberdingk-boley.de).

## Introduction

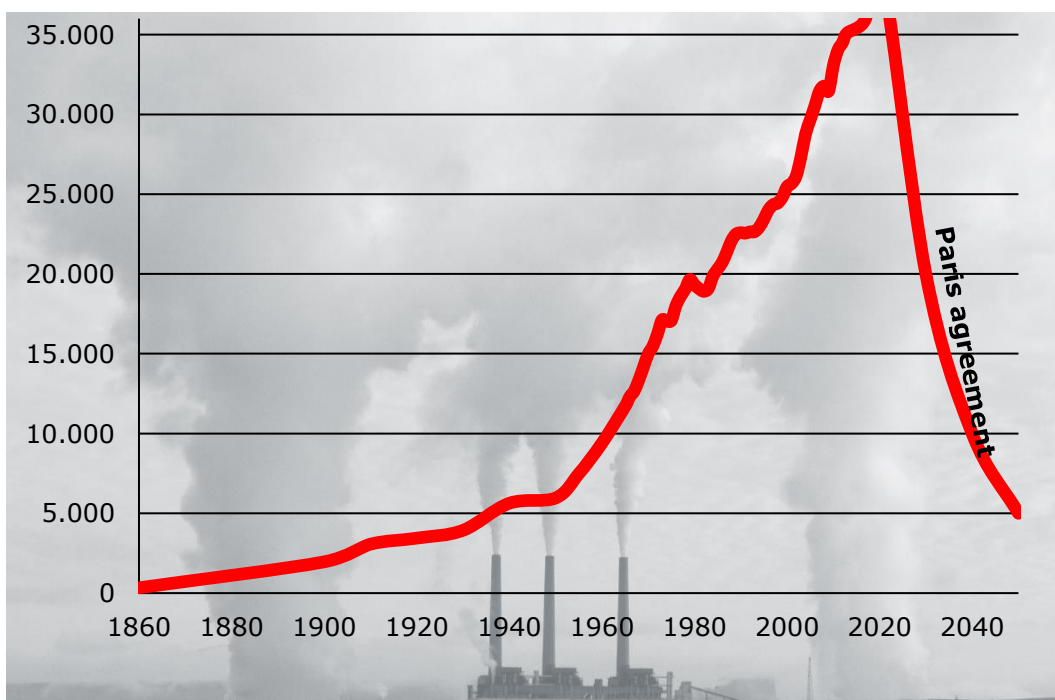
ALBERDINGK BOLEY has 250 years tradition of producing linseed and castor oils and their derivatives.

As pioneers for biobased polymers, we already patented the first polyurethane dispersion based on castor oil in the 1990s and launched a whole range of 100% polyols based on castor oil in the early 2000s.

Every industry sector is currently looking for environment-friendly products. Driving forces are the good commercialisation and also economic benefits.

In this brochure we want to focus on the products based on renewable resources instead of pointing out our efforts on saving energy and waste, which is in our opinion self-evident for a company certified according to ISO 50000:2011.

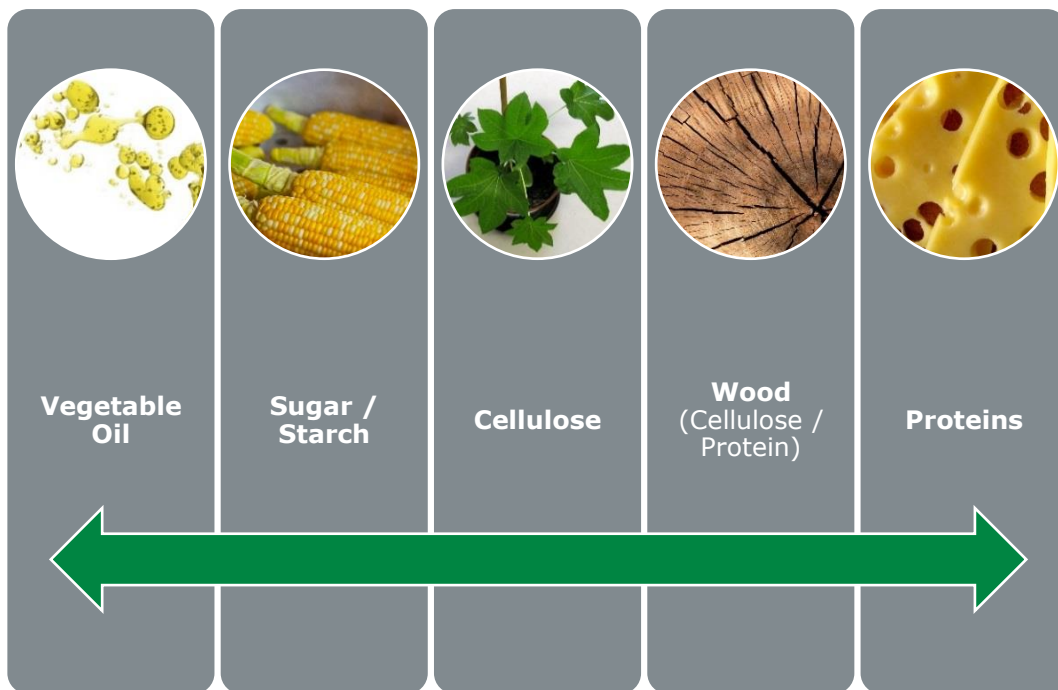
## Global CO<sub>2</sub>-Emissions in million tons



➡ Immediate action from every stakeholder is required to meet the Paris Agreement.

As supplier of binders for paints & coatings, ALBERDINGK BOLEY can contribute in the global CO<sub>2</sub> emission reduction by enhancing the already existing portfolio of renewable resource based products.

## Which kinds of renewable resources are theoretically possible



ALBERDINGK BOLEY uses polyaddition and radical emulsion polymerization as manufacturing methods for the production of water-based binders.

Therefore renewable resource based precursors need to be reactive in the a.m. processes – this excludes a couple of the a.m. raw materials.

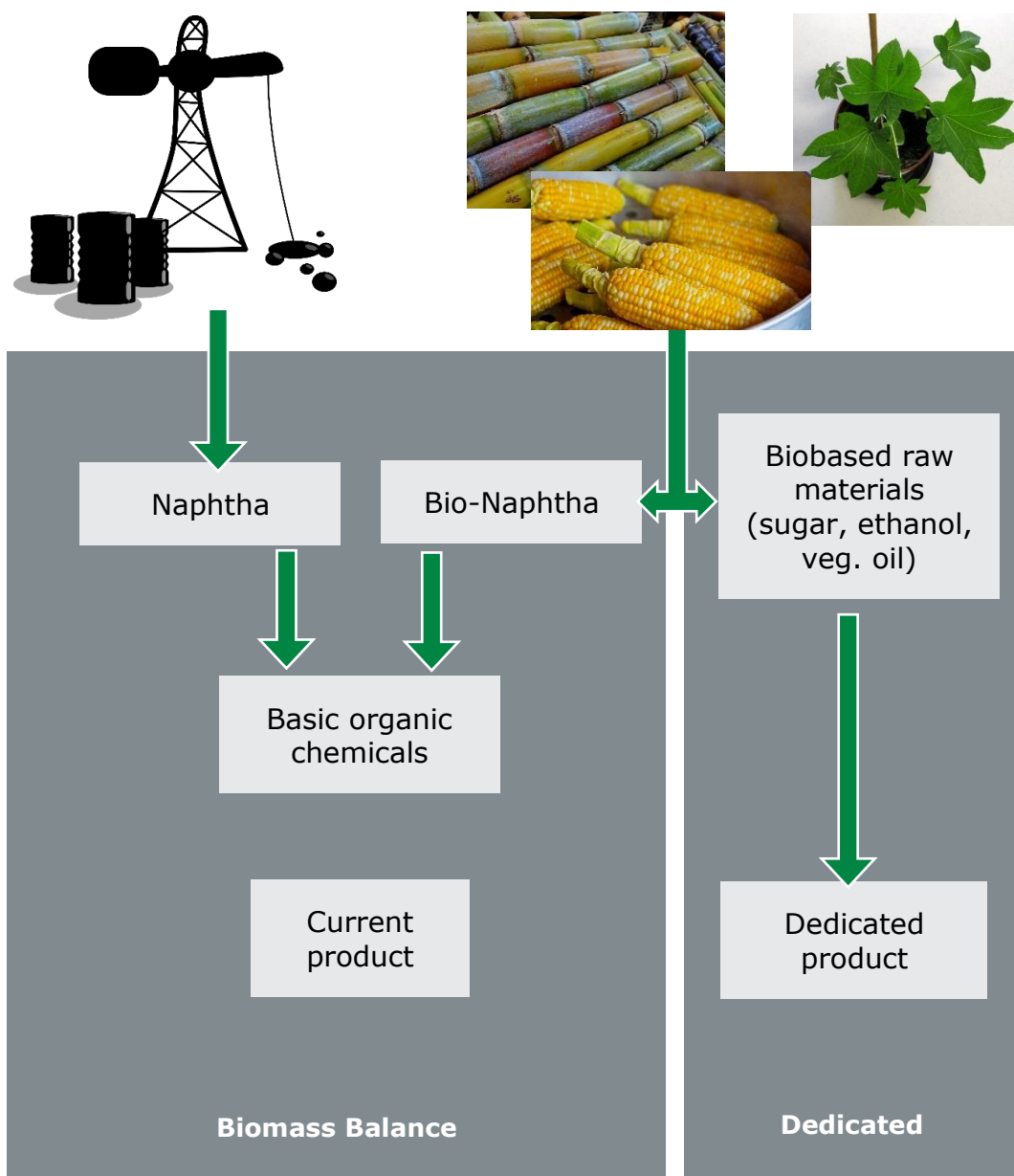
## Challenges in using renewable resources

<b>Direct</b> competition with food production	<ul style="list-style-type: none"> <li>• Corn</li> <li>• Palm Oil</li> </ul>
<b>Indirect</b> competition with food production	<ul style="list-style-type: none"> <li>• Use of area suitable for food production</li> </ul>
<b>No</b> competition with food production	<ul style="list-style-type: none"> <li>• Castor Oil</li> <li>• Waste material</li> </ul>
Loss of wildlife habitat	<ul style="list-style-type: none"> <li>• Palm Oil</li> </ul>

## Different ways to use renewable resources in chemical processes

Direct Use	<ul style="list-style-type: none"> <li>• Castor Oil</li> <li>• Linseed Oil</li> </ul>
Use after modification	<ul style="list-style-type: none"> <li>• HCO</li> <li>• Ethoxilated Castor Oil</li> </ul>
Conversion by fermentation	<ul style="list-style-type: none"> <li>• "ABE"-Fermentation</li> </ul>
Conversion by conventional process	<ul style="list-style-type: none"> <li>• Steam cracker</li> <li>• Syngas</li> </ul>

## Biomass balance vs. dedicated production with renewable resources:



The biomass balance approach offers a convenient way to incorporate renewable materials in the process stream. Biomaterials are used to manufacture Bio-Naphta which is then used in "ordinary" chemical feedstock production.



The main advantage is that the final product remains unchanged despite the use of renewable resources. However, the final product may not even contain one renewable carbon atom since this is a statistical approach.

The supplier uses an equivalent of renewable raw material per purchased ton of bio mass balance product.

Since it's a statistical method as products made from biomass and crude oil are manufactured in the same plant, a certified process of surveillance with an independent 3<sup>rd</sup> party needs to be implemented.

Binder-producer and paint-manufacturer will need to be certified accordingly.

Learn more:

<https://www.iscc-system.org/>

<https://www.tuv.com/world/en/iscc-international-sustainability-and-carbon-certification.html>

ALBERDINGK BOLEY is currently preparing for an ISCC-certification.



## Current ALBERDINGK® products based on renewable resources

### Biobased products for wood coatings

Raw Material Base	Product	Renewable Content [% on solids]	Application	Characterisation
<b>Castor Oil</b>	<b>CUR 991</b>	39	Flooring / furniture	Hard
	<b>CUR 920</b>	55	Flooring / furniture	Hard
<b>Linseed Oil</b>	<b>LUR 3</b>	55	Exterior stains	Hard
	<b>LUR 10</b>	36	Flooring / furniture	Very hard
	<b>OP 100</b>	89	Flooring / furniture	For penetration into wood
	<b>OP 105</b>	100	Flooring / furniture	As diluent for <b>OP 100</b>
<b>Biobased monomer</b>	<b>U 8500</b>	21	Hardwood flooring	Hard
	<b>UC 8600</b>	6	Pigmented furniture	Stain- and scratch resistant

*The following Alberdingk® products will be available in a short term:*

<b>Biobased monomer</b>	<b>Ren AC 8700</b>	42	Flooring / furniture	Hard
	<b>Ren AC 8742</b>	23	Pigmented furniture	Hard
	<b>Ren AC 9630</b>	21	High quality furniture	Hard
	<b>Ren UC 9044</b>	44	Flooring / furniture	Hard



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The details contained herein are based on our present state of technology and shall inform on our products and their application possibilities. A lawful binding assurance of certain attributes or a suitability for a concrete operation purpose cannot be derived from this information. Industrial property rights are to be considered if required

## Biobased products for architectural coatings

Raw Material Base	Product	Renewable Content [% on solids]	Application	Characterisation
<b>Castor Oil</b>	<b>CUR 751</b>	57	Wallpaint	Soft
	<b>CUR 2021</b>	40	Flat-roof coatings	Soft
	<b>ALBODUR® Products</b>	60 - 95	Miscellaneous	100% polyols
<b>Biobased monomer</b>	<b>Ren AC 5605</b>	21	Interior & exterior paints	Soft
	<b>Ren AC 8403</b>	32	Metal / concrete coatings	Hard
	<b>Ren U 178</b>	77	Flat-roof coatings	Soft
	<b>Ren U 228</b>	68	Flat-roof coatings	Soft, high resistances
	<b>Ren U 400 N</b>	66	Waterproofing, exterior paints	Medium hard

*The following Alberdingk® products will be available in a short term:*

<b>Biobased monomer</b>	<b>Ren AC 8003</b>	45	Plasters & facade paints	Soft
	<b>Ren AC 8025</b>	38	Scrub resistant wallpaints	Soft
	<b>Ren AS 7900</b>	40	Low-VOC-wallpaints	Soft



## Biobased products for packaging & film coatings & printings

Raw Material Base	Product	Renewable Content [% on solids]	Application	Characterisation
<b>Biobased monomer</b>	<b>Ren AC 5605</b>	21	Printing & packaging	Soft
	<b>Ren U 4000</b>	55	Primer for film coatings (e.g. BOPP)	Soft

*The following Alberdingk® products will be available upon request:*

<b>Biobased monomer</b>	<b>Ren AFU 4200</b>	59	Primer for film coatings	Soft
	<b>Ren U 355</b>	75	Heat Seal applications	Medium hard
	<b>Ren U 400 N</b>	66	Primer for film coatings	Medium hard
	<b>Ren U 460</b>	56	Heat Seal applications	Medium hard
	<b>Ren U 4101</b>	64	Primer for film coatings	Tacky
	<b>Ren U 4500</b>	43	Primer for film coatings	Soft, hydrazine-free
	<b>Ren U 4020</b>	34	Blister coatings	Soft



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### Biobased products for textile & leather coatings

Raw Material Base	Product	Renewable Content [% on solids]	Application	Characterisation
<b>Castor Oil</b>	<b>CUR 2021</b>	40	Pigmented textile coatings	Soft
	<b>Ren U 178</b>	77	Base- & topcoats	Soft
	<b>Ren AC 5605</b>	21	Leather basecoats	Soft
<b>Biobased monomer</b>	<b>Ren U 228</b>	68	Base- & topcoats	Soft, high resistances
	<b>Ren U 400 N</b>	66	Base- & topcoats	Medium hard
	<b>Ren U 4101</b>	64	Adhesion primer for hydrophobic leather	Tacky



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## Biobased products for metal coatings

Raw Material Base	Product	Renewable Content [% on solids]	Application	Characterisation
<b>Biobased monomer</b>	<b>Ren AC 8403</b>	32	Metal coatings	Hard
	<b>Ren AC 8003</b>	45	Metal coatings	Medium hard



### Biobased products for adhesive applications

Raw Material Base	Product	Renewable Content [% on solids]	Application	Characterisation
<b>Biobased monomer</b>	<b>Ren U 228</b>	68	Heat activated adhesives, lamination	Soft
	<b>Ren U 355</b>	75	Heat Seal applications	Medium hard
	<b>Ren U 400 N</b>	66	Primer for film coatings	Medium hard
	<b>Ren U 460</b>	56	Heat Seal applications	Medium hard
	<b>Ren U 4000</b>	55	Adhesion primer	Soft
	<b>Ren U 4101</b>	64	Adhesion promotion	Tacky
	<b>Ren U 4020</b>	34	Blister coatings	Soft



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## Future projects with renewable content

### Enhance the ALBERDINGK® portfolio based on dedicated renewables

- ALBERDINGK BOLEY is constantly working on the development of novel castor and linseed oil based dispersions as well as polyols for various applications such as e.g. leather finish, textile coatings, architectural paints, construction, printing and packaging.
- Many polyurethane dispersions can immediately be produced based on polyols which are manufactured from biological sources instead of mineral oil.
- ALBERDINGK BOLEY is currently working intensively to enhance the portfolio of acrylate dispersions based on dedicated, renewable biobased monomers.

### Implementation / Certification of the Biomass-Balance concept

ALBERDINGK BOLEY is currently preparing for the implementation / ISCC-certification of the biomass balance concept.

## Information on availability of biobased development products

- Please note that many biobased raw material are still short in supply and may have longer lead times, therefore availability of ALBERDINGK® products can vary.
- In case of identical chemical backbone (example **U 400 N** vs **Ren U 400 N**) testing can be done with the standard grades and "Ren" samples may only be required for final <sup>14</sup>C analysis / commercial orders
- Examples of biobased development products shall not indicate availability of large sample quantities!  
This will improve over time and we will keep our partners updated.

You haven't found the product, you're  
looking for?  
Please talk to us!





Notes:

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### Notes:

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